

14 Nov. 57

**CONFIDENTIAL**

Breakdown of Materials and Supplies Cost Estimate  
for Task S, Contract RD-26 with  25X1  
(Weapons Burial Container)

|                                                    |                                                                                                                                                                  |                |
|----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
|                                                    | Hydroformed Parts (10 each of 4 parts)                                                                                                                           | 1600           |
| <i>Basically<br/>subcontracting<br/>for these.</i> | Flange                                                                                                                                                           |                |
|                                                    | Bottom                                                                                                                                                           |                |
|                                                    | Top of Lid                                                                                                                                                       |                |
|                                                    | Bottom of Lid                                                                                                                                                    |                |
|                                                    | includes cost of materials, cost of one new die and the reworking of one old die                                                                                 |                |
|                                                    | Cost of press brake die for forming shell                                                                                                                        | 550            |
|                                                    | <span style="border: 1px solid black; display: inline-block; width: 100px; height: 1.2em; vertical-align: middle;"></span> formerly subcontracted for this part) | 25X1<br>25X1   |
|                                                    | All required stainless steel, sheet and rod, for ten containers exclusive of hydroformed parts                                                                   | 400            |
|                                                    | Welded assemblies: Cost of welding jig and use of welding equipment                                                                                              | 330            |
|                                                    | Dies for closure hardware:                                                                                                                                       | 220            |
|                                                    | 1 Lid die <span style="float: right;">10</span>                                                                                                                  |                |
|                                                    | 1 Bracket die <span style="float: right;">80</span>                                                                                                              |                |
|                                                    | 2 Latch & toggle dies <span style="float: right;">100</span>                                                                                                     |                |
|                                                    | <u>220</u>                                                                                                                                                       |                |
|                                                    | Miscellaneous hardware                                                                                                                                           | 100            |
|                                                    | <b>CONFIDENTIAL</b>                                                                                                                                              |                |
|                                                    | <b>TOTAL</b>                                                                                                                                                     | <b>\$ 3200</b> |